

Date: Wednesday, 9/26/2007 2:09:23 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SET-SCREW
Job Number : 34899	
Estimate Number : 13024	
P.O. Number :	Part Number : D35333
This Issue : 9/26/2007 S.O. No. :	Drawing Number : D3533 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : PURCHASED PARTS	Drawing Revision : B
Previous Run :	Material :
Written By :	Due Date : 10/3/2007
Checked & Approved By : <u>07.09.26</u>	Qty: <u>100</u> Um: Each
Comment : Est Rev: A New Issue 07.09.24 EC Verified by: DD	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: Issue P/O: 4697
 Purchase Part Number: 91375A161
 Supplier: MAC MASTER CARR
 Certificate of conformity is required

C 207/09/27

(100)

2.0	91375A161	SET SCREW
-----	-----------	-----------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 50.0000 Each(s)
 SET SCREW

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Receive & Inspect For Transit Damage
 Ensure material certification is attached

C 207/10/01 (100)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

C 207/10/02 (100) center

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE # 1

Identify and stock
 Location: 571.07

C 207/10/02 (100)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 9/26/2007 2:09:23 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SET-SCREW

Job Number: 34899

Part Number: D35333

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



07.10.02

[Signature]

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



el of 10-02

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

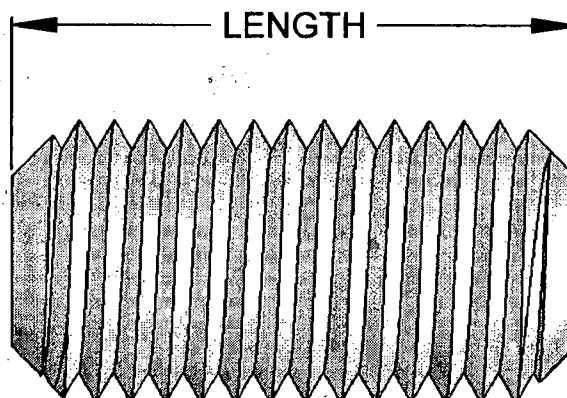
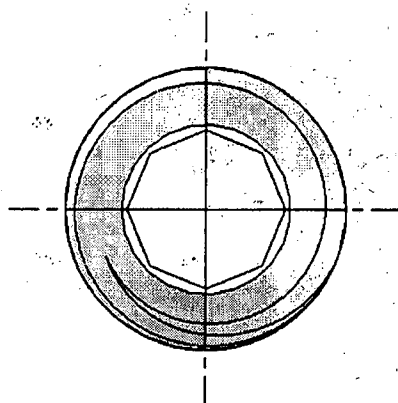
NOTE: Date & initial all entries



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED H	DRAWING NO. D3533	REV. B SHEET 1 OF 1
DATE 07.06.14		TITLE SET SCREW	SCALE NTS
REV	DATE	DESCRIPTION	
A	06.07.12	NEW ISSUE	
B	07-06-14	ADD D3533-3; ADD MATERIAL/FINISH COLUMN	

SPECIFICATION CONTROL DRAWING

RELEASED
07-08-03 H



B

B

PART NUMBER	MATERIAL AND FINISH	SIZE	LENGTH	POSSIBLE SUPPLIER
D3533-1	18-8 STAINLESS STEEL	1/4-28 UNF	1.000	McMASTER-CARR, P/N 92311A564
D3533-3	BLACK OXIDE ALLOY STEEL	#6-40 UNF	0.188	McMASTER-CARR, P/N 91375A161

NOTES:

- 1) TYPE: CUP POINT HEX HEAD SET SCREWS
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 34899

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12 DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P000004697

Today's Date: 9/27/07

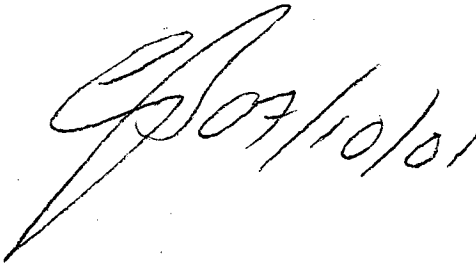
MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT, CONTACT OUR SALES DEPARTMENT
(330) 995-5500

PAGE

1 OF 1

MCM NUMBER
1494204-01

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipment
1- 85-02 02-72	91375 A161	1 PK	ALLOY STEEL CUP POINT SOCKET SET SCREW 6-40 THREAD, 3/16" LENGTH PKG= 100 EA/PK	1	1 PK	1
1-269	1931 T47	3 EA	TWISTED COTTON TWINE POLISHED, 6 SZ, .116" DIA, 115# BREAK STRENGTH 3	3	3 EA	3
2-217	7309 T1	4 PK	POLYESTER BLEND SPONGE 6" X 3-1/2" X 1", YELLOW PKG= 6 EA/PK 1	2	4 PK	4
						696

**Purchase Order**

Date	Page
Sep 27, 2007	1
Purchase Order Number PO00004697	

Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7
Phone: (613)632-9577
Fax: (613)632-1053

Vendor Address:

McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690
USA
Phone (330) 995-5500
Fax (330) 995-9600


Ship To:

Main Finished Goods Location
Dart Aerospace Ltd
1270 Aberdeen St
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-MCM001	Sep 27, 2007	N30	Purolator	Oct 01, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
✓ 100.0000	91375A161	SET SCREW Comments: AS PER DWG D3533 REV. B P/N: 91375A161	10/1/2007	No	0.082100	Each	8.21
✓ 4.0000	7309T1	SPONGES	10/1/2007	No	4.760000		19.04
✓ 3.0000	1931T47	COTTON CORD TWINE	10/1/2007	No	9.880000		29.64

CP 9/27/07
**CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY**

Comments:	Tax Summary:		Less:	
			included tax	0.00
			Subtotal	56.89
	Entered By:  CLAVOIE		Total tax	0.00
	Approved By: _____		Total purchase order in USD Dollars	56.89